



## Reverse Printed PET 65 - is manufactured through the process of Extrusion Lamination

<b>Product Description</b>	<b>Reverse Printed PET 65</b> is a reverse printed product good for food packaging where flex durability and heat sealing properties are needed.
<b>Basic materials</b>	Reverse printed Pet // tie layer // mLLDPE film
<b>Gauge</b>	65 micron
<b>GSM</b>	67.22 grams per square meter
<b>Tolerance</b>	+/- 7%

PROPERTIES	TEST METHOD	UNIT	TYPICAL VALUES
<b>Oxygen Barrier (OTR)</b>	Mocon OX-TRAN 150 - ASTM F 3985	cc/m <sup>2</sup> /24 hours at 23°C at 50% RH	< 100 cc
<b>Tensile strength to break MD</b>	ISO 527-3/2/100	N/15mm	≥ 35N
<b>Tensile strength to break CD</b>	ISO 527-3/2/100	N/15mm	≥ 35N
<b>Bond Strength between Printed PET and PE</b>	Internal Maverick method based on ISO 11339:2003	N/25mm	≥ 4N
<b>Co-efficient of Friction film/film</b>	ISO 8295	Static (Us) & Dynamic (Ud)	Us =0.3 Ud = 0.3

## REEL INFORMATION

Requirement	Specification	Tolerance / Notes
Slit Width	As specified on order	+2mm - 0mm
Reel OD/ Meters/ Reel	450mm – 600mm	+/- 20mm
Cores	76mm Heavy Duty Core	N/A
Reel Splices	Maximum of 2 splices per reel: all splices will be flagged with red tape extending 10mm from both sides of the reel	N/A
Unwind	Sealant side of the construction will be on the inside of the reel	N/A

## PACKING AND LABELLING

### Reel Identification

Reels will be individually wrapped in polyethylene and suitable protected for the method of transportation.

Each reel will be identified as follows:

- Suppliers Name
- Material Description
- Batch Number
- Reel Number
- Reel Weight
- Meters per reel

## MATERIAL SAFETY AND CONFORMANCE

### Food Safety

- The raw materials used in the construction of this product have been declared safe for food contact applications in compliance with the FDA regulation 177.1520 when used unmodified and according to good manufacturing practices for food contact applications.
- No post-consumer recycled materials are used in manufacturing this product.

### Critical Applications

- This product cannot be used for holding food during cooking.
- Product packed under high heat or steam conditions should be done with caution.
- Product with high acidity should be observed and monitored.
- For any new application it is recommended that RPP 65 is first sampled to determine the suitability.

### Conformance

- A Certificate of Conformance will accompany the Production Order if requested by the customer

### Storage Conditions

- Store in dry conditions
- Ideal storage conditions are between 5°C and 35°C
- Reels must remain wrapped and should not be placed directly on the ground. This will reduce the risk of contamination and ingress of moisture.

### Usage

- Material should be utilized within six (6) months of receipt.

**Note:** The information contained within this Material Data Sheet is considered to be accurate based on reliable test procedures and equipment. However Maverick Flexible does not offer any guarantee on the results and does not accept any liability arising out of the use of the information contained herein. It remains the responsibility of the User to ensure the suitability of the product for the particular use intended.

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